

Flowmeter Comparison		
Measurement method	Transit Time (insert or clamp on sensors)	Cross Correlation (wedge or insert sensors)
Product group	Ultrasonic	Ultrasonic
Measuring technology	Measures the runnig time of ultrasound pulses, in	Measures (scans) the particle velocity in the flow through
	and against the flow direction	area to detect the actual flow profile
Graphical representation	Transit Time insertion sensors	Cross Correlation wedge sensors
	2000 2000	
	VVIV IVV	
	$t_0$ $t_1$ $t_2$	
	$\Delta t$	V-Sensor R-
	Sensor 2	
	T2	t+°
	a a	VU.Sensor
	54	Z. Scali
	Sensor 1	
	Transit Time clamp on sensors	Cross Correlation insertion pipe sensors
	Sensor Front	
	Coupling Materials	En Windows 4 to 16
		E4 E3 Window 3
	Transit Time Diagonal	Window 2
	Sensor alignment	E1 - E4 = E1 Window 1
	Pipe Wall	1. Scan
	rejected signal	ą
		En Windows 4 to 16
		E3 Window 3
	- <del>-</del>	E2 Window 2
		E1 - E4 = Reflecting particles E1 Window 1
		2 Scan
	Note: Glass fiber plastic tubes, linings and solids in	Note: No loss of quality through nine materials and solids
Result	The exact average path velocity	Getting the particles velocity distribution over the
Poquiroments for the measuring	The liquid chould not contain many colids, and/or	complete flow cross-section
noint	narticles	The liquid should contain particles.
Typical applications	Clear water/liquids notable water hydronower	Solids and particles-containing water, dirty liquids
Uncertainty laboratory test	Path velocity $\pm 0.5\%$ , condition, clean water with almost	Correlated, particle velocity over the whole cross section
, ,	no particles	±0,5%
Diagnostics	No direct information about the flow profile	Direct measurement of the flow profiles
Deposits in the pipe or channel	Not recognizable	Optionally possible
Expected site accuracy	Depending on the application. Multiple paths (more	Depending on the application. Fewl sensors increase
	sensors) increase accuracy. Number of paths will be	accuracy. Number of sensors, will be decided from case
Installation	decided from case to case Sensor pair assembly must be calibrated	to case Single sensor, no alignment required
Approvals	According IEC 60041, WRAS BS6920	According MCERTS, ATEX II 2 Gex ib IIB T4 Gb
Transmitter		
	X1 X2 X3 X4 X3 N/vuFlow <sup>600</sup>	X1 X2 X3 X4 X3 NiveFow <sup>76</sup>
	1145,39	
		0,442 0,446 11,6 304,355
	A HALL	AT AT AT A
Measurement range	flow velocity ±20 m/s	-100 cm/s to +600 cm/s
Meas. uncertainty	flow velocity (Vaverage) ±0.1 % of measurement value	< 1 % of measurement value ( $v > 1$ m/s)(per scan layer)
Sensors	within path	< 0.5 % of measurement value +5 mm/s (v <1 m/s)
	Ind to 25 baths corresponding of sensors	
Instrumentation For Water Industry		
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